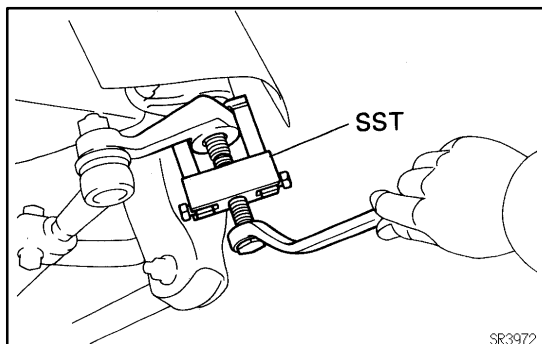


REMOVAL

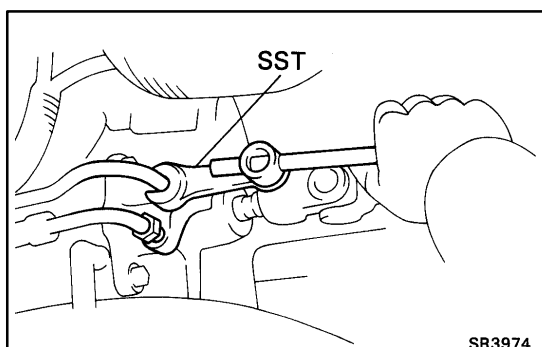
1. PLACE FRONT WHEELS FACING STRAIGHT AHEAD
2. REMOVE STEERING WHEEL PAD (See page [SR-11](#))
3. REMOVE STEERING WHEEL (See page [SR-11](#))
4. REMOVE FRAME SEAL
5. REMOVE LINK JOINT PROTECTOR

Remove the 2 bolts.



6. DISCONNECT PITMAN ARM WITH RELAY ROD
 - (a) Remove the pitman arm set nut and spring washer.
 - (b) Using SST, disconnect the pitman arm from the gear assembly.

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7. DISCONNECT PRESSURE FEED AND RETURN TUBES

Using SST, disconnect the pressure feed and return tubes.

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8. DISCONNECT SLIDING YOKE SUB-ASSEMBLY (See page [SR-13](#))

9. REMOVE PS GEAR ASSEMBLY

Remove the 4 installation bolts and nuts.